



TECHNICAL DATA SHEET

US

Distributed in North America by:

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a subsidiary of Peter Kwasny GmbH, Gundelsheim Germany

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www.spraymax.com

1K TRIM PAINT BLACK HIGHT GLOSS

Prod.no. 368 0101

1K TRIM PAINT BLACK SATIN

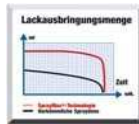
Prod.no. 368 0102

1K TRIM PAINT BLACK MATT

Prod.no. 368 0103

TECHNOLOGY:

SprayMax®



Aerosol formulation made for this specific product
for easy application
constant atomization pressure
finest aerosol distribution,
professional paint result.

PRODUCT

easy application
rapid drying
covers large areas
covers well contrasts
easy blending-in

Basis of raw material:

specific combination of NC resins

EPA Coating Category

NFP Non Flat Paint
PWR Limit 1.40

CARB Aerosol Rule Coating
Category (01/2017)

NFC Non Flat Coating
PWR Limit 0.95

FIELD OF APPLICATION

- Recommended for: Spot Repair and parts refinishing
industrial coating
- Substrates: Metal, Steel, Stainless Steel, Aluminum
- Depending on the surface select the appropriate
Primer to achieve maximum adhesion and corrosion
protection
- Wood
- Glass & Ceramic surfaces
- SMC
- Fiberglass
- All plastics used in the automotive industries like ABS
and PP/EPDM. To achieve maximum adhesion it is
recommended to clean the surface thoroughly and
apply SprayMax Plastic adhesion promoter 3680009.
- Do not use on Polyethylene - PE

Pre-treatment:



Sand surface and clean it carefully with SprayMax[®]
Wax&Grease Remover 3680094 or degreasing
agent. Surface must be free from grease, dust and
moisture.

Shake aerosol thoroughly for 2 min, spray to test.

PROCESSING

Protections:



Personal protection is required
Respirator mask
Type: A2/P2



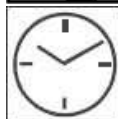
Protective gloves,
e.g. from latex or nitrile

Spray passes:



2 – 3 = 1.2 – 1.8 mil (30 – 45 µm)
Flash-off time between coats: 1 – 5 min.

Drying:

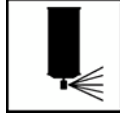


Dust free: 5 min/68 °F (20 °C)
Air drying 3 h/68 °F (20 °C)
Forced dry 30min /140°F (60°C)



IR drying possible

Finish:



When work is finished, reverse aerosol and spray valve empty.

Disposal:

The emptied aerosols are suitable for household collection.

CHARACTERISTICS

Solid content:	approx. 16%
Coverage:	approx. 775 sq inch (0.5 m ²) / aerosol at approx. 1.2 – 1.6 mil (30 – 40 µm) dry film thickness
Degree of gloss:	HIGH GLOSS BLACK: > 80 units at 60° SATIN BLACK: 27 – 33 units at 60° MATT BLACK: 4 – 7 units at 60°
Shelf life:	60 months / 70 °F (20 °C)
Remarks:	For professional use only.

SprayMax[®] is a registered trade mark of the Peter Kwasny Group.

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